



## Safety Data Sheet

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AQUENCE KL E3 known as DORUS KL E3 1100KG PL

SDS No. : 429280

V001.11

Date of issue: 12.12.2022

### Section 1. Identification of the substance/preparation and of the company/undertaking

**Product name:** AQUENCE KL E3 known as DORUS KL E3 1100KG PL

**Intended use:** Adhesive

**Supplier:**

Henkel Australia Pty Ltd  
135-141 Canterbury Road  
Kilsyth, Victoria, 3137  
Australia

Phone: +61 (3) 9724 6444

**Emergency information:** 24 HOUR EMERGENCY CONTACT NUMBER: 1800 032 379

### Section 2. Hazards identification

**Classification of the substance or mixture**

Not hazardous according to the criteria of Safe Work Australia.

**GHS Classification:**

**Hazard Class**

Acute hazards to the aquatic environment

**Hazard Category**

Category 3

No classification required.

**Dangerous Goods information:**

Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

### Section 3. Composition / information on ingredients

**General chemical description:**

Mixture

**Type of preparation:**

Adhesive, water-based

**Identity of ingredients:**

| Chemical ingredients       | CAS-No.   | Proportion   |
|----------------------------|-----------|--------------|
| Corn starch                | 9005-25-8 | < 10 %       |
| vinyl acetate              | 108-05-4  | < 1 %        |
| non hazardous ingredients~ |           | 60- <= 100 % |

**Section 4. First aid measures**

|   |   |
|---|---|
| <b>Ingestion:</b>                               | Rinse out mouth. Do not drink.<br>In case of adverse health effects seek medical advice.              |
| <b>Skin:</b>                                    | Rinse with running water and soap.<br>If symptoms develop and persist, get medical attention.         |
| <b>Eyes:</b>                                    | Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary. |
| <b>Inhalation:</b>                              | Move to fresh air. If symptoms persist, seek medical advice.  |
| <b>First Aid facilities:</b>                    | Eye wash<br>Normal washroom facilities  |
| <b>Medical attention and special treatment:</b> | Treat symptomatically.  |

**Section 5. Fire fighting measures**

|  |  |
|--|--|
| <b>Suitable extinguishing media:</b>                   | Extinguish using agent suitable for type of surrounding fire.          |
| <b>Decomposition products in case of fire:</b>         | carbon oxides.<br>Irritating organic vapours.                          |
| <b>Special protective equipment for fire-fighters:</b> | Wear protective equipment.<br>Wear self-contained breathing apparatus. |

**Section 6. Accidental release measures**

|                                   |   |
|-----------------------------------|---|
| <b>Personal precautions:</b>      | See advice in section 8<br>Danger of slipping on spilled product.   |
| <b>Environmental precautions:</b> | Do not empty into drains / surface water / ground water.  |
| <b>Clean-up methods:</b>          | For small spills wipe up with paper towel and place in container for disposal.<br>For large spills absorb onto inert absorbent material and place in sealed container for disposal. |

**Section 7. Handling and storage**

- Precautions for safe handling:** See advice in section 8  
Wear suitable protective clothing, gloves and eye/face protection.
- Conditions for safe storage:** Store in a cool, well-ventilated place.  
Keep container tightly sealed and store in a frost free place.  
Temperatures between + 5 °C and + 30 °C  
Protect from freezing.

**Section 8. Exposure controls / personal protection****National exposure standards:**

| Ingredient [Regulated substance] | form of exposure | TWA (ppm) | TWA (mg/m3) | Peak Limit. (ppm) | Peak Limit. (mg/m3) | STEL (ppm) | STEL (mg/m3) |
|----------------------------------|------------------|-----------|-------------|-------------------|---------------------|------------|--------------|
| STARCH<br>9005-25-8              | Inhalable dust.  |           | 10          |                   |                     |            |              |
| VINYL ACETATE<br>108-05-4        |                  | 10        | 35          |                   |                     |            |              |
| VINYL ACETATE<br>108-05-4        |                  |           |             |                   |                     | 20         | 70           |

- Engineering controls:** Ensure adequate ventilation.
- Eye protection:** Safety glasses.
- Skin protection:** Use of protective coveralls and long sleeves is recommended.  
Protective gloves made of rubber.  
Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.
- Respiratory protection:** If inhalation risk exists, wear a respirator or air supplied mask complying with the requirements of AS/NZS 1715 and AS/NZS 1716.

**Section 9. Physical and chemical properties**

- Appearance:** White  
liquid
- Odor:** mild
- pH:**(Concentration: 100 % product) 2.5 - 3.6
- Solubility in water:** Miscible

**Section 10. Stability and reactivity**

- Stability:** Stable under normal conditions of temperature and pressure.
- Conditions to avoid:** Excessive heat.  
Freezing conditions.

**Incompatible materials:** None known

**Hazardous decomposition products:** Carbon dioxide, carbon monoxide and irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

### Section 11. Toxicological information

**Health Effects:**

**Ingestion:** Ingestion of large amounts may produce gastrointestinal disturbances including irritation, nausea, and diarrhea.

**Skin:** Prolonged or repeated contact may cause irritation.

**Eyes:** May cause mild irritation

**Inhalation:** Inhalation of mist or spray may cause irritation of the respiratory tract and nasal passages.

**Carcinogenicity:** Category 1B (Carcinogen), May cause cancer.

**Acute toxicity:**

| Hazardous components<br>CAS-No. | Value<br>type  | Value  | Route of<br>application                    | Exposure<br>time | Species              | Method  |
|---------------------------------|--|--|--|------------------|----------------------|---|
| Corn starch<br>9005-25-8        | LD50   | > 5,000 mg/kg  | oral                                       |                  | rat                  | not specified   |
| vinyl acetate<br>108-05-4       | LD50<br>Acute<br>toxicity<br>estimate<br>(ATE)<br>LC50<br>LD50 | 3,500 mg/kg<br>11.27 mg/l<br>4490 ppm<br>7,440 mg/kg | oral<br>inhalation<br>inhalation<br>dermal | 4 h              | rat<br>rat<br>rabbit | not specified<br>Expert judgement<br>not specified<br>not specified |

**Skin corrosion/irritation:**

| Hazardous components<br>CAS-No. | Result         | Exposure<br>time | Species | Method  |
|---------------------------------|----------------|------------------|---------|---|
| vinyl acetate<br>108-05-4       | not irritating | 4 h              | rabbit  | OECD Guideline 404 (Acute<br>Dermal Irritation / Corrosion) |

**Serious eye damage/irritation:**

| Hazardous components<br>CAS-No. | Result         | Exposure<br>time | Species | Method   |
|---------------------------------|----------------|------------------|---------|--|
| vinyl acetate<br>108-05-4       | not irritating |                  | rabbit  | OECD Guideline 405 (Acute<br>Eye Irritation / Corrosion) |

**Respiratory or skin sensitization:**

| Hazardous components<br>CAS-No. | Result          | Test type                                       | Species | Method  |
|---------------------------------|-----------------|---|---------|---|
| vinyl acetate<br>108-05-4       | not sensitising | Mouse<br>local<br>lymphnod<br>e assay<br>(LLNA) | mouse   | OECD Guideline 429 (Skin<br>Sensitisation: Local Lymph<br>Node Assay) |

**Germ cell mutagenicity:**

| Hazardous components CAS-No. | Result    | Type of study / Route of administration          | Metabolic activation / Exposure time | Species | Method   |
|------------------------------|-----------|--|--------------------------------------|---------|--|
| vinyl acetate 108-05-4       | negative  | bacterial reverse mutation assay (e.g Ames test) | with and without                     |         | OECD Guideline 471 (Bacterial Reverse Mutation Assay)        |
| vinyl acetate 108-05-4       | ambiguous | intraperitoneal                                  |                                      | mouse   | OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test) |

**Repeated dose toxicity:**

| Hazardous components CAS-No. | Result         | Route of application | Exposure time / Frequency of treatment | Species | Method   |
|------------------------------|----------------|----------------------|--|---------|--|
| vinyl acetate 108-05-4       | NOAEL=5000 ppm | oral: drinking water | 3 mdaily                               | rat     | OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents) |

**Section 12. Ecological information****General ecological information:**

Do not empty into drains / surface water / ground water.

**Toxicity:**

| Hazardous components CAS-No. | Value type | Value      | Acute Toxicity Study | Exposure time | Species                         | Method   |
|------------------------------|------------|------------|----------------------|---------------|---------------------------------|--|
| Corn starch 9005-25-8        | EC50       | > 100 mg/l | Daphnia              | 48 h          | Daphnia magna                   | OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)         |
| Corn starch 9005-25-8        | EC 50      | > 100 mg/l | Bacteria             | 3 h           |                                 | OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test) |
| vinyl acetate 108-05-4       | LC50       | 26 mg/l    | Fish                 | 48 h          | Leuciscus idus melanotus        | OECD Guideline 203 (Fish, Acute Toxicity Test)                     |
| vinyl acetate 108-05-4       | NOEC       | 0.551 mg/l | Fish                 | 34 d          | Pimephales promelas             | OECD Guideline 210 (fish early life stage toxicity test)           |
| vinyl acetate 108-05-4       | EC50       | 12.6 mg/l  | Daphnia              | 48 h          | Daphnia magna                   | OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)         |
| vinyl acetate 108-05-4       | NOEC       | 5.96 mg/l  | Algae                | 72 h          | Pseudokirchneriella subcapitata | OECD Guideline 201 (Alga, Growth Inhibition Test)                  |
| vinyl acetate 108-05-4       | EC50       | 12.7 mg/l  | Algae                | 72 h          | Pseudokirchneriella subcapitata | OECD Guideline 201 (Alga, Growth Inhibition Test)                  |

**Persistence and degradability:**

| Hazardous components CAS-No. | Result | Route of application | Degradability | Method |
|------------------------------|--------|----------------------|---------------|--------|
|------------------------------|--------|----------------------|---------------|--------|

|                           |                       |         |           |   |
|---------------------------|-----------------------|---------|-----------|---|
| Corn starch<br>9005-25-8  | readily biodegradable | aerobic | 67 %      | ISO 10708 (BODIS-Test)  |
| vinyl acetate<br>108-05-4 | readily biodegradable | aerobic | 82 - 98 % | OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I)) |

**Bioaccumulative potential / Mobility in soil:**

| Hazardous components<br>CAS-No. | LogPow | Bioconcentration<br>factor (BCF) | Exposure<br>time | Species | Temperature | Method           |
|---------------------------------|--------|----------------------------------|------------------|---------|-------------|------------------|
| vinyl acetate<br>108-05-4       | 0.73   |                                  |                  |         | 25 °C       | other guideline: |

**Section 13. Disposal considerations**

- Waste disposal of product:** Dispose of according to Federal, State and local governmental regulations.
- Recommended cleanser:** Clean the packaging with water.
- Disposal for uncleaned package:** Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

**Section 14. Transport information****Road and Rail Transport:**

Dangerous Goods information: Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

**Marine transport IMDG:**

Not dangerous goods

**Air transport IATA:**

Not dangerous goods

**Section 15. Regulatory information**

- SUSMP Poisons Schedule** None
- AIC:** All components are listed or are exempt from listing on the Australian Inventory of Industrial Chemicals or Introduced under AICIS.

**Section 16. Other information**

- Abbreviations/acronyms:**
- CAS: Chemical Abstracts Service
  - GHS: Globally Harmonized System
  - LD 50: Lethal Dose 50%
  - LC 50: Lethal Concentration 50%
  - OECD: Organization for Economic Cooperation and Development
  - IMDG: International Maritime Dangerous Goods code
  - IATA-DGR: International Air Transport Association – Dangerous Goods Regulations
  - ADGC - Australian Dangerous Goods Code
  - STEL - Short term exposure limit
  - TWA - Time weighted average
  - AIIC - Australian Inventory of Industrial Chemicals (AIIC)
  - AICIS - Australian Industrial Chemicals Introduction Scheme

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**Reason for issue:** Reviewed SDS. Reissued with new date. involved chapters: 2

**Date of previous issue:** 05.11.2021

**Disclaimer:**

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